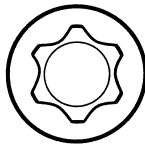
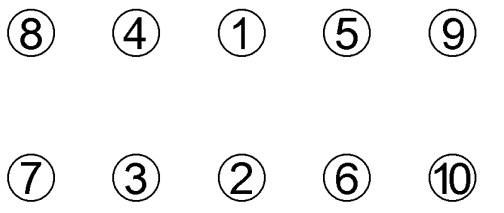


|                                                                                                      |                                             |                                                                                                         |                                                                                                   |                                       |
|------------------------------------------------------------------------------------------------------|---------------------------------------------|---------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>                                                             |                                             | <b>724.510</b>                                                                                          | <br>Das Original |                                       |
| <b>Tightening Instructions for Cylinder Head</b>                                                     |                                             | passend für / suitable for<br>adaptable à / adaptable a<br><br><b>Citroen, Peugeot,<br/>Fiat Lancia</b> |                                                                                                   |                                       |
| <b>Instructions de serrage pour culasse</b>                                                          |                                             |                                                                                                         |                                                                                                   |                                       |
| <b>Prescripciones de apriete para culatas</b>                                                        |                                             |                                                                                                         |                                                                                                   |                                       |
| Schraubenkopf / Head shape<br>Tête de vis / Cabeza de tornillo                                       |                                             | Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete                                 |                                                                                                   |                                       |
|                     |                                             |                        |                                                                                                   |                                       |
| Anziehen/<br>Tightening/<br>Serrage/<br>Apriete                                                      | *<br><br>□<br>►                             | 15 Nm<br>50 Nm<br>20 Nm<br>285° ± 5°                                                                    |                                                                                                   |                                       |
| Zeichenerklärung / Explanations / Explication / Explicacion                                          |                                             |                                                                                                         |                                                                                                   |                                       |
| *                                                                                                    | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts                                                                             | utiliser des vis neuves                                                                           | emplar tornillos nuevos               |
| ★                                                                                                    | Warmlauf (80°C)                             | warm up time (80°C)                                                                                     | chauffage (80°C)                                                                                  | calentamiento (80°C)                  |
| □                                                                                                    | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt                                                                            | deserrer et serrer vis par vis                                                                    | aflojar y apretar tornillo a tornillo |
| ●                                                                                                    | Setzzeit                                    | relaxation time                                                                                         | durée de tassement                                                                                | tiempo de espera                      |
| ►                                                                                                    | Drehwinkel                                  | torque angle                                                                                            | angle de serrage                                                                                  | ángulo de giro                        |
| <b>Motortyp / Engine type / Type de moteur / Tipo de motor</b>                                       |                                             |                                                                                                         |                                                                                                   |                                       |
| Ø: 85,5 mm; ½: 1,40 mm                                                                               |                                             |                                                                                                         |                                                                                                   |                                       |
| Mot: EW10J4, EW40J4S, EW10D, DEW10J4,<br>RFK, RFN, RFR, RLZ<br>2,0 Ltr. 99-130 kW (135-177 PS)       |                                             |                                                                                                         |                                                                                                   |                                       |
| C4, C5, C8, Evasion, Jumpy, Xsara, Scudo, Ulysse,<br>Phedra, Zeta, 206, 307, 406, 407, 607, 806, 807 |                                             |                                                                                                         |                                                                                                   |                                       |
| ElringKlinger AG, Max-Eyth-Str.2<br>72581 Dettingen / Erms. Tel. 07123/724 601                       |                                             |                                                                                                         | <b>*724.510*</b>                                                                                  |                                       |