

Cylinder Head Gasket Retightening Procedure

	Phase 1	Phase 2	Phase 3	Phase 4	Phase 5	Phase 6	Phase 7	Phase 8	Retightening
A	2 Kpm	4 Kpm	6 Kpm	-90°+6 Kpm	90°	90°			NO
B									
C									
D									

Pounds

	Phase 1	Phase 2	Phase 3	Phase 4	Phase 5	Phase 6	Phase 7	Phase 8	Retightening
A	15 lbft	29 lbft	43 lbft	-90°+43 lbft	90°	90°			NO
B									
C									
D									

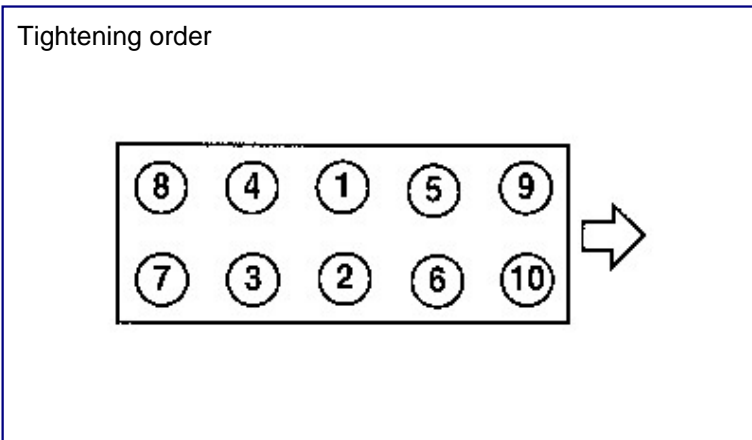
Note A

Note B

Note C

Note D

	1	2	3	4	5	6
Reference	10118300	10118310	10118320	10118330	10118340	10118350
Piston	0.51-0.55	0.56-0.59	0.60-0.63	0.64-0.67	0.68-0.71	0.72-0.75



Symbol	Explanation
- 90° +	LOOSEN 90° AND TIGHTEN THE CYL. HEAD BOLTS ONE BY ONE FOLLOWING THE SPECIFIED TIGHTENING AND ORDER.
<>	TURN THE ENGINE UNTIL THERMOSTAT IS COMPLETELY OPEN. LET ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET). OPEN THE FILLER CUP OF THE COLLING WATER CIRCUIT EXPANSION VASE.
Retightening	IF A RETIGHTENING IS NECESSARY: LOOSEN 90° AND TIGHT AGAIN THE CYL. HEAD BOLTS ONE BY ONE FOLLOWING THE ORDER AND LAST TIGHTENING SPECIFIED. THIS OPERATION SHOULD BE CARRIED OUT BETWEEN 1000 AND 1500 KM.